

### **Facestock**

A white polyethylene film with a print-receptive topcoat and 50% mechanically recycled post-consumer waste coming from EU origin.

Basis Weight 79 g/m $^2$  ISO 536 Caliper 80  $\mu m$  ISO 534

#### Adhesive

A general purpose permanent, acrylic based adhesive.

#### Liner

rBG40 White, a siliconized supercalendered glassine paper, contains 15% post-consumer waste. Being produced with recycled material, there is a possible higher incidence of impurities, visible fibers and slight variation in tone.

The liner is made from FSC® certified paper (FSC Mix Credit, chain-of-custody number: CU-COC-807907, Licence Code: FSC-C004451).

Basis Weight 54 g/m² ISO 536 Caliper 47 µm ISO 534

### Laminate

Total Caliper 145 µm±10% ISO 534

## Performance Data

Initial Tack 10 N/25mm FTM 9 Glass Peel Adhesion 90° 6 N/25mm FTM 2 St.St.

Min. Application Temp. 5 °C

Service Temperature -20 °C to 80 °C

## Adhesive Performance

S692N is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good adhesion performance, even on apolar substrates.

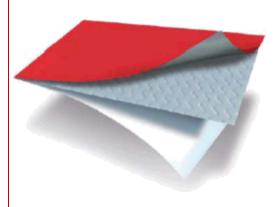
### Applications and Use

Applications are predominantly in home and personal care. Due to its flexibility the product is especially suitable for squeezable bottles and other flexible containers.

# **BS166**

# Fasson ®

# rPE80 TOP WHITE S692N-rBG40WH FSC



rPE80 TOP WHITE	
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This is an automatically generated datasheet. All data to be considered as typical values and subject to change without prior notice. Further testing is always recommended.

If you would like to make a suggestion or comment on this datasheet, please send an email to datasheet.mgmt@eu.averydennison.com



### Conversion and Printing

Recycled PE (rPE) inherently contains more impurities (gels) vs. conventional PE. Moreover, there can be batch-to-batch variations with regards to color, size/amount of impurities, stiffness as well as melting point. Those impurities are most evident on large solid colored label areas or with hot and cold foiling processes. Visually the rPE film appearance is slightly more yellowish vs. conventional PE. For die-cutting we recommend to avoid the use of damaged dies, as this may result in labels lift off with the matrix. The topcoated film can be printed by conventional and digital printing techniques such as UV flexo, screen, offset, letterpress, gravure, letterpress and hot or cold foiling processes. The topcoat is designed for optimal ink adhesion with UV-cured inks, including low migration inks, and is compatible with LED curing systems. The face material is suitable for Thermal Transfer printing. Exact inks, foils and ribbons should be specified by your ink/foil/ribbon supplier. Onpress corona treatment is not advised. When applying a heavy ink load, the PE film may become brittle. Contact your ink supplier for advice on suitable, more flexible inks. The material also has a good printability with UV-Inkjet, however, due to the presence of gels, there is a small risk of damaging the printhead. Therefore, care should be taken when using the material for UV-Inkjet printing.

### **Compliance and Approvals**

The adhesive S692N is suitable for contact with dry, moist and fatty foodstuffs with a reduction factor of 3 or higher in this construction. For complete information regarding the food contact compliance status, please contact your local sales representative for a Food Contact Statement.

### Shelf Life

To obtain optimal performance, use this product within two years of the date of manufacture, under storage conditions as defined by FINAT (20-25°C; 40-50%RH). Prolonged storage outside these conditions might reduce the shelf life.

## Avery Dennison Materials Group Europe

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#### Warranty

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